User Manual

2P/2P 6~10KVA
Online UPS

Uninterruptible Power Supply System

Please comply with all warnings and operating instructions in this manual strictly. Save this manual properly and read carefully the following instructions before installing the unit. Do not operate this unit before reading through all safety information and operating instructions carefully.

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1. Safety and EMC instructions

Please read carefully the following user manual and the safety instructions before installing the unit or using the unit!

1-1. Transportation and Storage

Please transport the UPS system only in the original package to protect against shock and impact.

The UPS must be stored in the room where it is ventilated and dry.

1-2. Preparation

Condensation may occur if the UPS system is moved directly from cold to warm environment. The UPS system must be absolutely dry before being installed. Please allow at least two hours for the UPS system to acclimate the environment.

Do not install the UPS system near water or in moist environments.

Do not install the UPS system where it would be exposed to direct sunlight or nearby heater.

Do not block ventilation holes in the UPS housing.

1-3. Installation

Do not connect appliances or devices which would overload the UPS (e.g. big motor-type equipment)) to the UPS output sockets or terminal.

Place cables in such a way that no one can step on or trip over them.

Do not block air vents in the housing of UPS. The UPS must be installed in a location with good ventilation. Ensure enough space on each side for ventilation.

UPS has provided earthed terminal, in the final installed system configuration, equipotential earth bonding to the external UPS battery cabinets.

The UPS can be installed only by qualified maintenance personnel.

An appropriate disconnect device as short-circuit backup protection should be provided in the building wiring installation.

An integral single emergency switching device which prevents further supply to the load by the UPS in any mode of operation should be provided in the building wiring installation.

Connect the earth before connecting to the building wiring terminal.

Installation and Wiring must be performed in accordance with the local electrical laws and regulations.

1-4. Operation

Do not disconnect the earth conductor cable on the UPS or the building wiring terminals in any time since this would cancel the protective earth of the UPS system and of all connected loads.

The UPS system features its own, internal current source (batteries). The UPS output sockets or output terminal blocks may be electrically live even if the UPS system is not connected to the building wiring outlet.

In order to fully disconnect the UPS system, first press the "OFF" button and then disconnect the mains.

Ensure that no liquid or other foreign objects can enter into the UPS system.

The UPS can be operated by any individuals with no previous experience.

1-5. Standards

*** EMI**	
FCC Part 15, Subpart B,	Class A
*** Surge immunity**	
IEEE/ANSI C62.41	Category A & B
*** Transportation**	
ISTA Procedure 1A	
Warning: This is a product for commercial and industrial application in the second environment-installation restrictions or additional measures may be needed to prevent disturbances.	

2. Installation and Operation

There are two types: standard and long-run models. Please refer to the following model table.

Model	Type	Model	Type
6K	Standard model	6KL	Long-run model
10K	Standard model	10KL	Long-run model

2-1. Unpacking and Inspection

Unpack the package and check the package contents. The shipping package contains:

- One UPS
- One user manual
- One monitoring software CD
- One RS-232 cable (option)
- One USB cable
- One parallel cable and one share current cable (only available for parallel model)
- One battery cable (option)

NOTE: Before installation, please inspect the unit. Be sure that nothing inside the package is damaged during transportation. Do not turn on the unit and notify the carrier and dealer immediately if there is any damage or lacking of some parts. Please keep the original package in a safe place for future use.

2-2. Rear Panel View

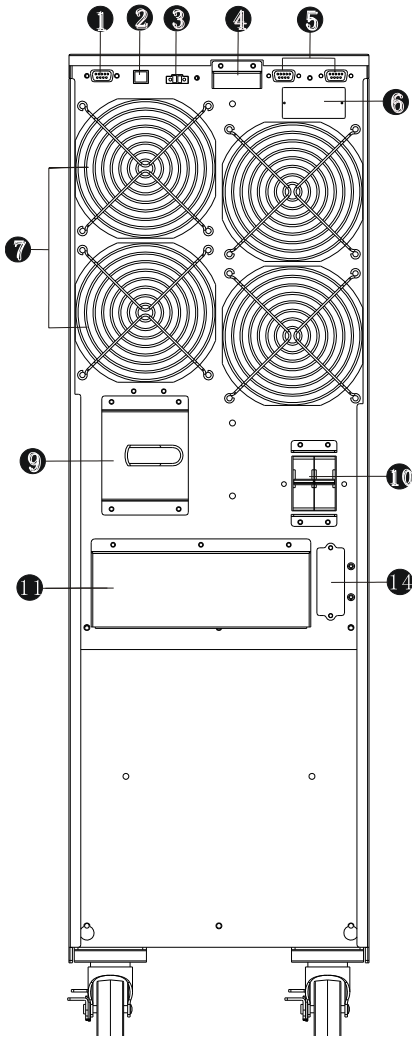


Diagram1: 10K Rear Panel

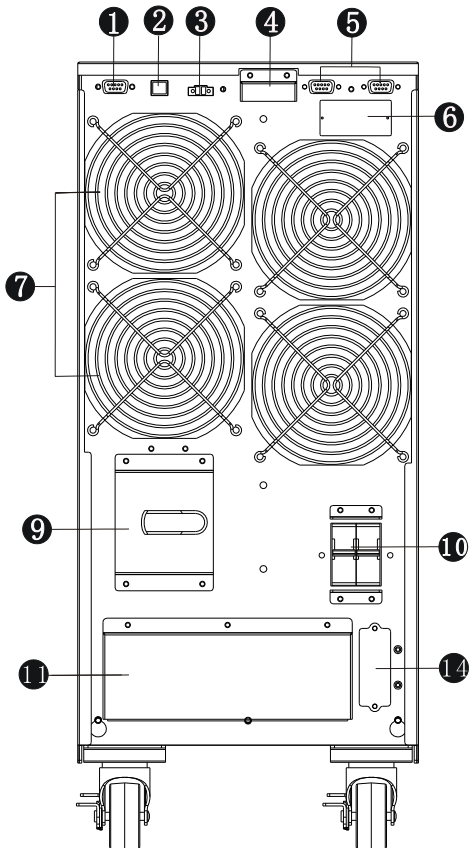


Diagram 2: 10KL Rear Panel

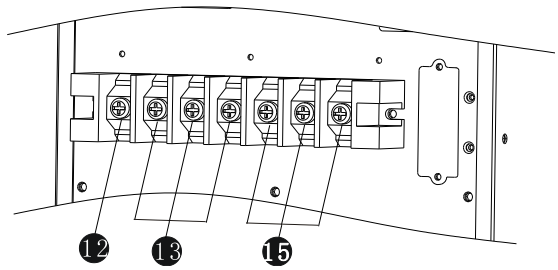


Diagram 3 : 10K Input/Output Terminal

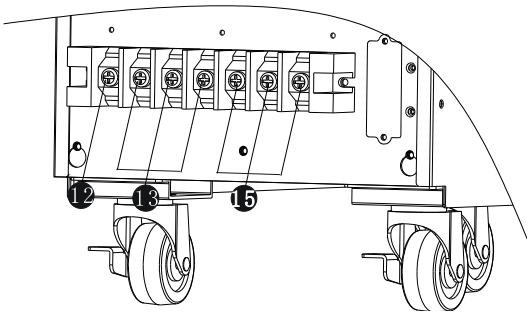


Diagram 4 : 10KL Input/Output Terminal

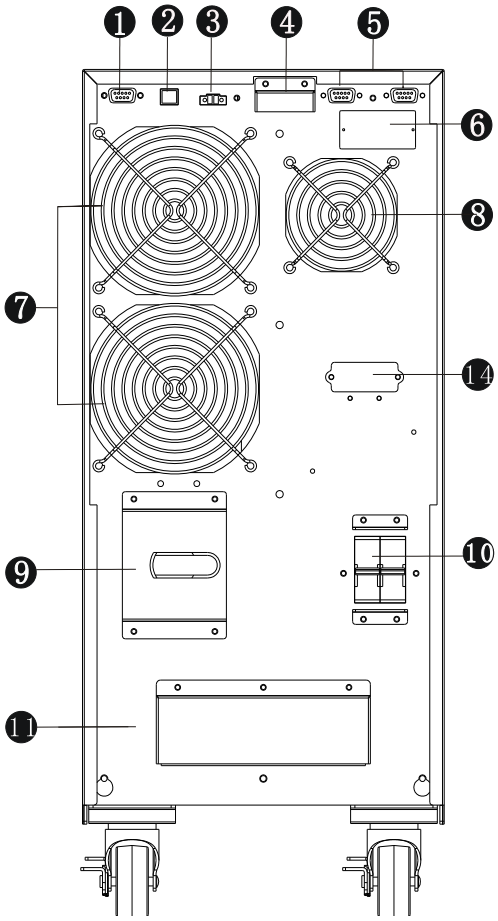


Diagram 5 : 6K/6KL Rear Panel

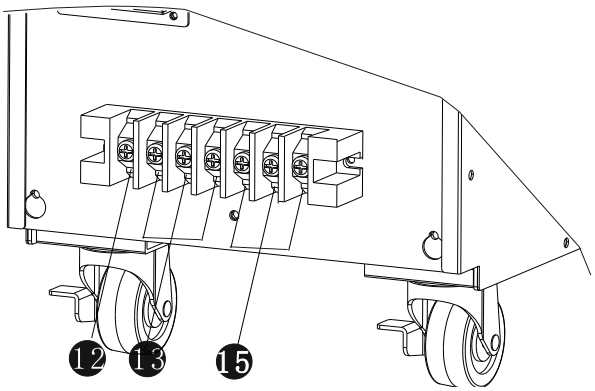


Diagram 6 :6K(L) Input/Output Terminal

1. RS-232 communication port
2. USB communication port
3. Emergency power off function connector (EPO connector)
4. Share current port (only reserved for parallel model)
5. Parallel port (only reserved for parallel model)
6. Intelligent slot
7. Power stage fan
8. Charger fan
9. Maintenance bypass switch

10. Input circuit breaker
11. Input/Output terminal (Refer to Diagram 4 and 6 for the details)
12. Grounding terminal
13. Output terminal
14. External battery terminal (only available for Long-run model)
15. Utility input terminal

2-3. Single UPS Installation

Installation and wiring must be performed in accordance with the local electric laws/regulations and execute the following instructions by professional personnel.

1) Make sure the mains wire and breakers in the building are enough for the rated capacity of UPS to avoid the hazards of electric shock or fire.

NOTE: Do not use the wall receptacle as the input power source for the UPS, as its rated current is less than the UPS's maximum input current. Otherwise the receptacle may be burned and destroyed.

2) Switch off the mains switch in the building before installation.

3) Turn off all the connected devices before connecting to the UPS.

4) Prepare wires based on the following table:

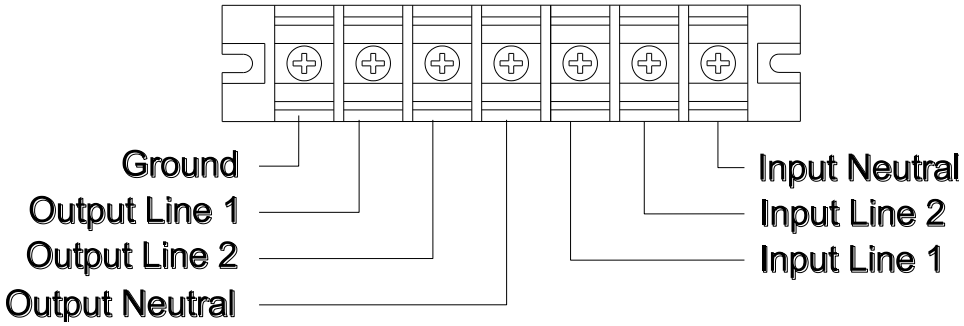
Model	Wiring spec (AWG)			
	Input	Output	Battery	Ground
6K	10	10		10
6KL	10	10	10	10
10K	8	8		8
10KL	8	8	8	8

NOTE 1: The cable for 6K/6KL should be able to withstand over 50A current. It is recommended to use 10AWG or thicker wire for safety and efficiency.

NOTE 2: The cable for 10K/10KL should be able to withstand over 63A current. It is recommended to use 8AWG or thicker wire for safety and efficiency.

NOTE 3: The selections for color of wires should be followed by the local electrical laws and regulations.

5) Remove the terminal block cover on the rear panel of UPS. Then connect the wires according to the following terminal block diagrams: (Connect the earth wire first when making wire connection. Disconnect the earth wire last when making wire disconnection!)



Terminal Block wiring diagram of 6K(L)/10K(L)

NOTE 1: Make sure that the wires are connected tightly with the terminals.

NOTE 2: Please install the output breaker between the output terminal and the load, and the breaker should be qualified with leakage current protective function if necessary.

6) Put the terminal block cover back to the rear panel of the UPS.

Warning: (Only for standard model)

- Make sure the UPS is not turned on before installation. The UPS should not be turned on during wiring connection.
- Do not try to modify the standard model to the long-run model. Particularly, do not try to connect the standard internal battery to the external battery. The battery type and voltage may be different. If you connect them together, it maybe causes the hazard of electric shock or fire!

Warning: (Only for long-run model)

- Make sure a DC breaker or other protection device between UPS and external battery pack is installed. If not, please install it carefully. Switch off the battery breaker before installation.

NOTE: Set the battery pack breaker in "OFF" position and then install the battery pack.

- Pay highly attention to the rated battery voltage marked on the rear panel. If you want to change the numbers of the battery pack, please make sure you modify the setting simultaneously. The connection with wrong battery voltage may cause permanent damage of the UPS. Make sure the voltage of the battery pack is correct.
- Pay highly attention to the polarity marking on external battery terminal block, and make sure the correct battery polarity is connected. Wrong connection may cause permanent damage of the UPS.
- Make sure the protective earth ground wiring is correct. The wire current spec, color, position, connection and conductance reliability should be checked carefully.
- Make sure the utility input & output wiring is correct. The wire current spec, color, position, connection and conductance reliability should be checked carefully. Make sure the L/N site is correct, not reverse and short-circuited.

2-4. Software Installation

For optimal computer system protection, install UPS monitoring software to fully configure UPS shutdown.

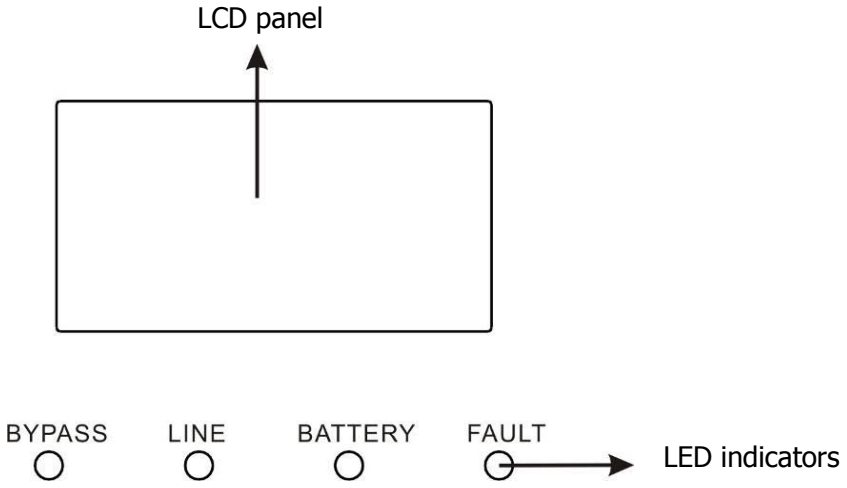
3. Operations

3-1. Button Operation

Button	Function
ON/Enter Button	➢ Turn on the UPS: Press and hold the button more than 0.5s to turn on the UPS. ➢ Enter Key: Press this button to confirm the selection in setting menu.
OFF/ESC Button	➢ Turn off the UPS: Press and hold the button more than 0.5s to turn off the UPS. ➢ Esc key: Press this button to return to last menu in setting menu.
Test/Up Button	➢ Battery test: Press and hold the button more than 0.5s to test the battery while in AC mode or CVCF* mode. ➢ UP key: Press this button to display next selection in setting menu.
Mute/Down Button	➢ Mute the alarm: Press and hold the button more than 0.5s to mute the buzzer. Please refer to section 3-4-9 for details. ➢ Down key: Press this button to display previous selection in setting menu.
Test/Up + Mute/Down Button	➢ Press and hold the two buttons simultaneous more than 1s to enter/escape the setting menu.

* CVCF means Constant Voltage and Constant Frequency.

3-2. LED Indicators and LCD Panel



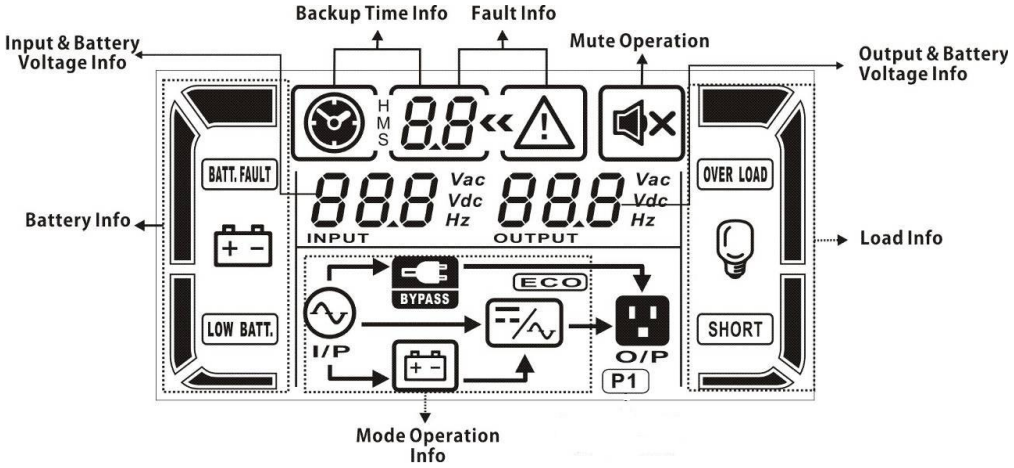
LED Indicators:

There are 4 LEDs on front panel to show the UPS working status:

Mode \ LED	Bypass	Line	Battery	Fault
UPS On	●	●	●	●
No Output mode	○	○	○	○
Bypass mode	●	○	○	○
AC mode	○	●	○	○
Battery mode	○	○	●	○
CVCF mode	○	●	○	○
Battery Test	●	●	●	○
ECO mode	●	●	○	○
Fault	○	○	○	●

Note: ● means LED is lighting, and ○ means LED is faded.

LCD Panel:



Display	Function
Backup time information	
H M S 88	Indicates the battery discharge time in numbers. H: hours, M: minutes, S: seconds
Fault information	
« !	Indicates that the warning and fault occurs.
88	Indicates the fault codes, and the codes are listed in details in section 3-9.
Mute operation	
	Indicates that the UPS alarm is disabled.
Output & Battery voltage information	
888 Vac Vdc Hz OUTPUT	Indicates the output voltage, frequency or battery voltage. Vac: output voltage, Vdc: battery voltage, Hz: frequency
Load information	
	Indicates the load level by 0-25%, 26-50%, 51-75%, and 76-100%.
OVER LOAD	Indicates overload.
SHORT	Indicates the load or the output is short.
Mode operation information	
I/P	Indicates the UPS connects to the mains.
	Indicates the battery is working.
BYPASS	Indicates the bypass circuit is working.
ECO	Indicates the ECO mode is enabled.
	Indicates the Inverter circuit is working.
O/P	Indicates the output is working.
Battery information	
	Indicates the Battery capacity by 0-25%, 26-50%, 51-75%, and 76-100%.

BATT. FAULT	Indicates the battery is not connected.
LOW BATT.	Indicates low battery level and low battery voltage.
Input & Battery voltage information	
88.8 Vac Vdc Hz INPUT 12	Indicates the input voltage or frequency or battery voltage. Vac: Input voltage, Vdc: battery voltage, Hz: input frequency

3-3. Audible Alarm

Description	Buzzer status	Muted
UPS status		
Bypass mode	Beeping once every 2 minutes	Yes
Battery mode	Beeping once every 4 seconds	
Fault mode	Beeping continuously	
Warning		
Overload	Beeping twice every second	No
Others	Beeping once every second	
Fault		
All	Beeping continuously	Yes

3-4. Single UPS Operation

1. Turn on the UPS with utility power supply (in AC mode)

1) After power supply is connected correctly, set the breaker of the battery pack at "ON" position (the step only available for long-run model). Then set the input breaker at "ON" position. At this time the fan is running and the UPS enter to power on mode for initialization, several seconds later, UPS operates in Bypass mode and supplies power to the loads via the bypass.

   NOTE: When UPS is in Bypass mode, the output voltage will directly power from utility after you switch on the input breaker. In Bypass mode, the load is not protected by UPS. To protect your precious devices, you should turn on the UPS. Refer to next step.

2) Press and hold the "ON" button for 0.5s to turn on the UPS and the buzzer will beep once.

3) A few seconds later, the UPS will enter to AC mode. If the utility power is abnormal, the UPS will operate in Battery mode without interruption.

   NOTE: When the UPS is running out battery, it will shut down automatically at Battery mode. When the utility power is restored, the UPS will auto restart in AC mode.

2. Turn on the UPS without utility power supply (in Battery mode)

1) Make sure that the breaker of the battery pack is at "ON" position (only for long-run model).

2) Press the "ON" button to set up the power supply for the UPS, UPS will enter to power on mode. After initialization UPS will enter to No Output mode, then Press and hold the "ON" button for 0.5s to turn on the UPS, and the buzzer will beep once.

3) A few seconds later, the UPS will be turned on and enter to Battery mode.

3. Connect devices to UPS

After the UPS is turned on, you can connect devices to the UPS.

1) Turn on the UPS first and then switch on the devices one by one, the LCD panel will display total load level.

2) If it is necessary to connect the inductive loads such as a printer, the in-rush current should be calculated carefully to see if it meets the capacity of the UPS, because the power consumption of this kind of loads is too big.

3) If the UPS is overload, the buzzer will beep twice every second.

4) When the UPS is overload, please remove some loads immediately. It is recommended to have the total loads connected to the UPS less than 80% of its nominal power capacity to prevent overload

for system safety.

5) If the overload time is over acceptable time listed in spec at AC mode, the UPS will automatically transfer to Bypass mode. After the overload is removed, it will return to AC mode. If the overload time is over acceptable time listed in spec at Battery mode, the UPS will become fault status. At this time, if bypass is enabled, the UPS will power to the load via bypass. If bypass function is disabled or the input power is not within bypass acceptable range, it will cut off output directly.

4. Charge the batteries

1) After the UPS is connected to the utility power, the charger will charge the batteries automatically except in Battery mode or during battery self-test.
2) Suggest to charge batteries at least 10 hours before use. Otherwise, the backup time may be shorter than expected time.
3) Make sure the battery numbers setting on the control board (Please refer to the section 3-4-12 for detailed setting) is consistent to real connection.

5. Battery mode operation

1) When the UPS is in Battery mode, the buzzer will beep according to different battery capacity. If the battery capacity is more than 25%, the buzzer will beep once every 4 seconds; If the battery voltage drops to the alarm level, the buzzer will beep quickly (once every sec) to remind users that the battery is at low level and the UPS will shut down automatically soon. Users could switch off some non-critical loads to disable the shutdown alarm and prolong the backup time. If there is no more load to be switched off at that time, you have to shut down all loads as soon as possible to protect the devices or save data. Otherwise, there is a risk of data loss or load failure.
2) In Battery mode, if buzzer sound annoys, users can press the Mute button to disable the buzzer.
3) The backup time of the long-run model depends on the external battery capacity.
4) The backup time may vary from different environment temperature and load type.
5) When setting backup time for 16.5 hours (default value from LCD panel), after discharging 16.5 hours, UPS will shut down automatically to protect the battery. This battery discharge protection can be enabled or disabled through LCD panel control. (Refer to 3-6 LCD setting section)

6. Test the batteries

1) If you need to check the battery status when the UPS is running in AC mode/CVCF mode, you could press the "Test" button to let the UPS do battery self-test.
2) Users also can set battery self-test through monitoring software.
3) If the UPS is at battery self-test, the LCD display and buzzer indication will be the same as at Battery mode except that the battery LED is flashing.

7. Turn off the UPS with utility power supply in AC mode

1) Turn off the inverter of the UPS by pressing "OFF" button for at least 0.5s, and then the buzzer will beep once. The UPS will turn into Bypass mode.

   NOTE 1: If the UPS has been set to enable the bypass output, it will bypass voltage from utility power to output terminal even though you have turned off the UPS (inverter).

   NOTE 2: After turning off the UPS, please be aware that the UPS is working at Bypass mode and there is risk of power loss for connected devices.

2) In Bypass mode, output voltage of the UPS is still present. In order to cut off the output, switch off the input breaker. A few seconds later, there is no display shown on the display panel and UPS is complete off.

8. Turn off the UPS without utility power supply in Battery mode

1) Turn off the UPS by pressing "OFF" button for at least 0.5s, and then the buzzer will beep once.
2) Then UPS will cut off power to output and there is no display shown on the display panel.

9. Mute the buzzer

1) To mute the buzzer, please press the "Mute" button for at least 0.5s. If you press it again after the buzzer is muted, the buzzer will beep again.
2) Some warning alarms can't be muted unless the error is fixed. Please refer to section 3-3 for the details.

10. Operation in warning status

1) When Fault LED flashes and the buzzer beeps once every second, it means that there are some problems for UPS operation. Users can get the warning indicator from LCD panel. Please check the trouble shooting table in chapter 4 for details.
2) Some warning alarms can't be muted unless the error is fixed. Please refer to section 3-3 for the details.

11. Operation in Fault mode

1) When Fault LED illuminates and the buzzer beeps continuously, it means that there is a fatal error in the UPS. Users can get the fault code from display panel. Please check the trouble shooting table in chapter 4 for details.
2) Please check the loads, wiring, ventilation, utility, battery and so on after the fault occurs. Don't try to turn on the UPS again before solving the problems. If the problems can't be fixed, please contact the distributor or service people immediately.
3) For emergency case, please cut off the connection from utility, external battery, and output immediately to avoid more risk or danger.

12. Operation of changing battery numbers

1) This operation is only available for professional or qualified technicians.
2) Turn off the UPS. If the load couldn't be cut off, you should remove the cover of maintenance bypass switch on the rear panel and turn the maintenance switch to "BPS" position first.
3) Switch off the input breaker, and switch off the battery breaker (only available for long-run model).
4) Remove the cabinet cover, and disconnect battery wire for standard model. Then, modify the jumper of JS3 on the control board to set the battery numbers as following table.

Battery Number of each series	JS3			
	pin1 & pin2	pin3 & pin4	Pin5 & pin6	pin7 & pin8
9	0	1	X	X
10	1	0	X	X

Note : 1 = insert with jumper; 0 = no jumper; x = these pins are for other functions.

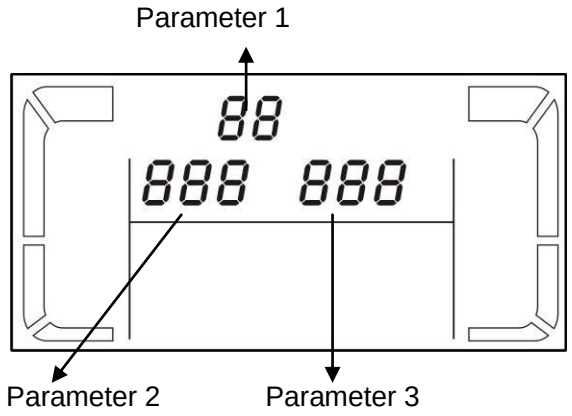
5) Change battery packs according to jumper setting carefully. After complete it, put the cover back, switch on the battery breaker for long-run model.
6) Switch on the input breaker and the UPS will enter Bypass mode. If the UPS is in maintenance Bypass mode, turn the maintenance switch to "UPS" position and then turn on the UPS.

3-5. Abbreviation Meaning in LCD Display

Abbreviation	Display content	Meaning
ENA		Enable
DIS		Disable
ATO		Auto
BAT		Battery
NCF		Normal mode (not CVCF mode)
CF		CVCF mode
SUB		Subtract
ADD		Add
ON		On
OFF		Off
FBD		Not allowed
OPN		Allow
RES		Reserved
N.L		Neutral loss
CHE		Check
OP.V		Output voltage
CP		Constant phase angle
OP.P		Two phase output parallel function
L1		The first phase
L2		The second phase
LL		Line to line voltage

3-6. LCD Setting

There are three parameters to set up the UPS. Refer to following diagram.



Parameter 1: It's for program alternatives. Refer to below table for the programs to set up.

Parameter 2 and parameter 3 are the setting options or values for each program.

Note: Please select "**Up**" or "**Down**" button to change the programs or parameters.

Programs available list for parameter 1:

Code	Description	Bypass Mode/No Output Mode	AC mode	ECO mode	CVCF mode	Battery mode	Battery Test
01	Output voltage	Y					
02	Output frequency	Y					
03	Output phase angle	Y					
04	Output phases (L1, L2) parallel	Y					
05	Voltage range for bypass	Y					
06	Frequency range for bypass	Y					
07	ECO mode enable/disable	Y					
08	Voltage range for ECO mode	Y					
09	Frequency range for ECO mode	Y					
10	Bypass mode setting	Y	Y				
11	Battery maximum discharge time setting	Y	Y	Y	Y	Y	Y
12	Neutral loss detection	Y	Y	Y	Y	Y	Y
13	Battery voltage calibration	Y	Y	Y	Y	Y	Y
14	Charger voltage adjustment	Y	Y	Y	Y	Y	Y
15	Inverter1 voltage adjustment		Y		Y	Y	
16	Inverter2 voltage adjustment		Y		Y	Y	

*Y means that this program can be set in this mode.

- **01: Output voltage**

Interface	Setting
	Parameter 3: Output voltage You may choose the following output voltage in parameter 3: **100:** Presents output voltage is 100Vac **110:** Presents output voltage is 110Vac **115:** Presents output voltage is 115Vac **120:** Presents output voltage is 120Vac **127:** Presents output voltage is 127Vac

- **02: Output frequency**

Interface	Setting
60 Hz, CVCF mode **50 Hz, Normal mode** **ATO** 	**Parameter 2: Output Frequency** Setting the output frequency. You may choose following three options in parameter 2: **50.0Hz:** The output frequency is setting for 50.0Hz. **60.0Hz:** The output frequency is setting for 60.0Hz. **ATO:** If selected, output frequency will be decided according to the latest normal utility frequency. If it is from 46Hz to 54Hz, the output frequency will be 50.0Hz. If it is from 56Hz to 64Hz, the output frequency will be 60.0Hz. ATO is default setting. **Parameter 3: Frequency mode** Setting output frequency at CVCF mode or not CVCF mode. You may choose following two options in parameter 3: **CF:** Setting UPS to CVCF mode. If selected, the output frequency will be fixed at 50Hz or 60Hz according to setting in parameter 2. The input frequency could be from 46Hz to 64Hz. **NCF:** Setting UPS to normal mode (not CVCF mode). If selected, the output frequency will synchronize with the input frequency within 46~54 Hz at 50Hz or within 56~64 Hz at 60Hz according to setting in parameter 2. If 50 Hz selected in parameter 2, UPS will transfer to battery mode when input frequency is not within 46~54 Hz. If 60Hz selected in parameter 2, UPS will transfer to battery mode when input frequency is not within 56~64 Hz. *If Parameter 2 is ATO, the Parameter 3 will show the current frequency.

- **03: Output phase angle**

Interface	Setting
 	Parameter 2: Output phase angle setting **CP:** Enable CP function. If selected, the output phase angle will be fixed at 0°, 120°,180°or 240°according to setting in parameter 3 no matter the input phase angle is same as or different from the output phase angle set value. If "CP" is selected, after exiting the setting menu, "CP" will always appear on the screen at AC mode, and there will be no bypass output at any time. This setting is useful when you need to configure this UPS to "single phase in / two-phase out". **ATO:** The output phase angle will be initialized automatically to the same as the valid input phase angle* every time UPS is powered on with mains utility available. When UPS is turned to line mode (AC mode), the output phase angle will keep the same as input phase angle. ***NOTE:** Only 0/120/180/240°are the valid phase angle. When UPS is transferred to battery mode from AC mode, the output phase angle will be kept. Then, if the UPS transfers back to AC mode, the input phase angle must be the same to the output phase

	angle. When UPS shuts down at battery mode, the latest phase angle will be saved in chip. If the UPS is turned on again directly at battery mode (without utility power), the output phase angle will be same to the saved latest phase angle. If the UPS is powered up with mains utility, the UPS will adapt the connected valid utility input phase angle and discard the saved value. ATO is default setting. **Parameter 3: Phase angle** If parameter 2 is set to "CP", you may choose the following output phase angle in parameter 3: **0:** Presents output phase angle is fixed with 0°. **120:** Presents output phase angle is fixed with 120°. **180:** Presents output phase angle is fixed with 180°. **240:** Presents output phase angle is fixed with 240°. If parameter 2 is set to "ATO", the output phase angle will be displayed as detected valid input phase angle when UPS is powered on with mains power. Otherwise, it will display the latest phase angle saved* in chip. *The default setting is 120° when UPS is powered on in Battery mode.

- **04: Output phases (L1, L2) parallel function**

Interface	Setting
	Parameter 2: **OP.P:** Indicates parallel functions for two output phases (L1, L2). **Parameter 3:** **DIS:** Disable output parallel function. If selected, output L1 and L2 must NOT be connected. It is default setting. If you do not connect output L1 and L2 together, please set it to "DIS". At this time, even the output phase angle is set to 0° , there are two-phase outputs (L1 phase & L2 phase), which are still independent. That means each phase power capacity is only half of the total power capacity of the UPS. **ENA:** Enable parallel function to allow connecting two outputs in parallel to get only one phase output with 100% of UPS total capacity. When this function is enabled, output L1 and L2 MUST be connected and only 0° is valid output phase angle. This setting will be ignored if the output phase angle is set or initialized at 120° /180° /240° . If you connect output L1 and L2 together, please set it to "ENA". Then, the output phase becomes a real single phase. The input L1 and L2 also must be connected together as a single phase. That means the UPS is configured to a 1/1(single phase in / single phase out) UPS. Then, the output phase angle is NOT allowed to set to "CP 120", "CP 180", or "CP 240". If the output phase angle is programmed to "CP 0", there will be no bypass. If the output phase angle is programmed to "ATO", there will be automatic bypass.

- **05: Voltage range for bypass**

Interface	Setting
	Parameter 2: Set the acceptable low voltage for bypass. Setting range is from 60V to 99V and the default value is 60V. **Parameter 3:** Set the acceptable high voltage for bypass. Setting range is from 131V to 140V and the default value is 140V.

- **06: Frequency range for bypass**

Interface	Setting
	Parameter 2: Set the acceptable low frequency for bypass. 50 Hz system: Setting range is from 46.0Hz to 49.0Hz. 60 Hz system: Setting range is from 56.0Hz to 59.0Hz. The default value is 46.0Hz/56.0Hz. **Parameter 3:** Set the acceptable high frequency for bypass. 50 Hz: Setting range is from 51.0Hz to 54.0 Hz. 60 Hz: Setting range is from 61.0Hz to 64.0Hz. The default value is 54.0Hz/64.0Hz.

- **07: ECO mode enable/disable**

Interface	Setting
	Parameter 3: Enable or disable ECO function. You may choose following two options: **DIS:** Disable ECO function **ENA:** Enable ECO function If ECO function is disabled, voltage range and frequency range for ECO mode still can be set, but it is meaningless unless the ECO function is enabled.

- **08: Voltage range for ECO mode**

Interface	Setting
	Parameter 2: Low voltage point in ECO mode. The setting range is from -5% to -10% of the nominal voltage. **Parameter 3:** High voltage point in ECO mode. The setting range is from +5% to +10% of the nominal voltage.

- **09: Frequency range for ECO mode**

Interface	Setting
	Parameter 2: Set low frequency point for ECO mode. 50 Hz system: Setting range is from 46.0Hz to 48.0Hz. 60 Hz system: Setting range is from 56.0Hz to 58.0Hz. The default value is 48.0Hz/58.0Hz. **Parameter 3:** Set high frequency point for ECO mode. 50 Hz: Setting range is from 52.0Hz to 54.0 Hz. 60 Hz: Setting range is from 62.0Hz to 64.0Hz. The default value is 52.0Hz/62.0Hz.

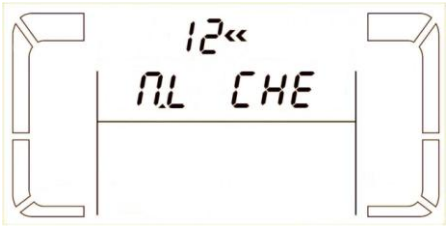
- **10: Bypass mode setting**

Interface	Setting
	Parameter 2: **OPN**: Bypass allowed. When selected, UPS will run at Bypass mode depending on bypass enabled/disabled setting. **FBD**: Bypass not allowed. When selected, it's not allowed for running in Bypass mode under any situations. **Parameter 3:** **ENA**: Bypass enabled. When selected, Bypass mode is activated. **DIS**: Bypass disabled. When selected, automatic bypass is acceptable, but manual bypass is not allowed. Manual bypass means users manually operate UPS for Bypass mode. For example, pressing OFF button in AC mode to turn into Bypass mode.

- **11: Battery maximum discharge time setting**

Interface	Setting
	Parameter 3: **000~999:** Set the maximum discharge time from 0min to 999min. UPS will shut down to protect battery when battery voltage is low. The default value is 990min. **DIS:** Disable battery discharge protection and backup time will depend on battery capacity.

- **12: Neutral loss detection**

Interface	Setting
	**Parameter 2:** **N.L:** Indicates neutral loss detection function. **Parameter 3:** **DIS:** Disable the neutral loss detection function. The UPS will not detect the neutral loss or not. **ATO:** The UPS will automatically detect the neutral is lost or not. If neutral loss is detected, an alarm will be generated. If the UPS is turned on, it will transfer to battery mode. When neutral is restored and detected, the alarm will be muted automatically and the UPS will go back to normal mode automatically. ATO is default setting. **CHE:** The UPS will automatically detect the neutral loss. If neutral loss is detected, an alarm will be generated. If the UPS is turned on, it will transfer to battery mode. When neutral is restored, the alarm will NOT be muted automatically and the UPS will NOT go back to normal mode automatically. Here, you must mute the alarm and make the UPS go back to normal mode manually. The operation is: Firstly, enter this menu and press the "Enter" key to make the "CHE" flash. Secondly, press the "Enter" key again to activate the neutral detection (check). If neutral is detected, the alarm will be muted and the UPS will go back to normal mode. If neutral is not detected, the UPS will continue alarming and stay on the latest status until the neutral is detected well at next manual checking operation.

- **13: Battery voltage calibration**

Interface	Setting
	Parameter 2: Select "**Add**" or "**Sub**" function to adjust battery voltage to real figure. **Parameter 3:** the voltage range is from 0V to 9.9V, the default value is 0V.

- **14: Charger voltage adjustment**

Interface	Setting
	Parameter 2: you may choose **Add** or **Sub** to adjust charger voltage **Parameter 3:** the voltage range is from 0V to 9.9V, the default value is 0V. **NOTE:** *Before making voltage adjustment, be sure to disconnect all batteries first to get the accurate charger voltage. * Any modification should be suitable to battery specifications.

- **15: Inverter1 voltage adjustment**

Interface	Setting
	Parameter 2: you may choose **Add** or **Sub** to adjust inverter1 voltage **Parameter 3:** the voltage range is from 0V to 9.9V, the default value is 0V.

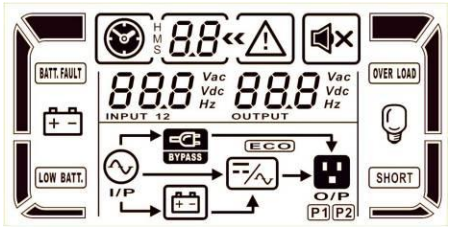
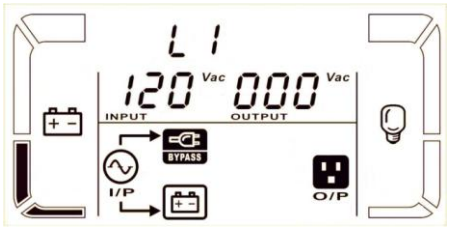
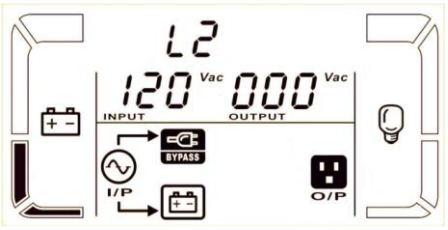
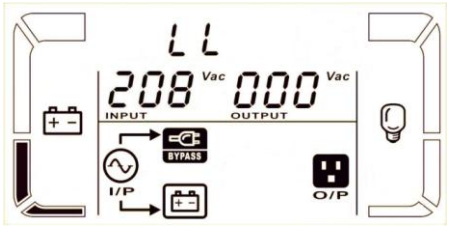
- **16: Inverter2 voltage adjustment**

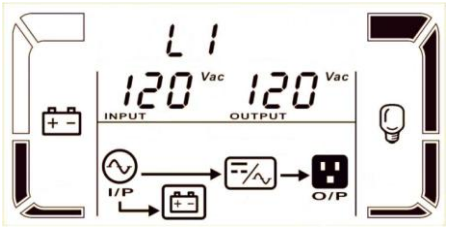
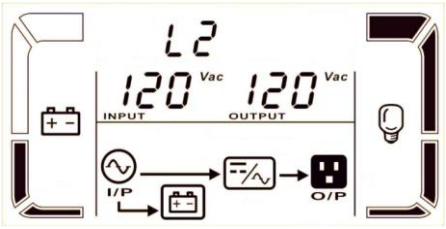
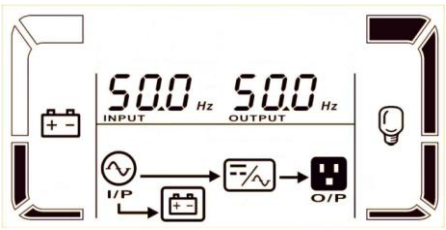
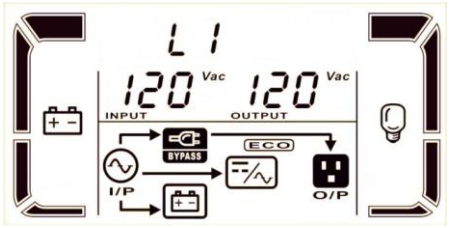
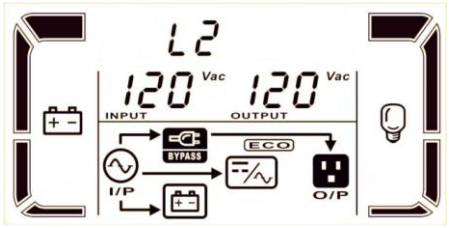
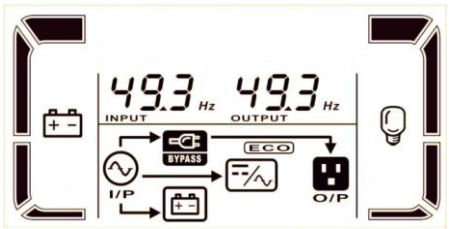
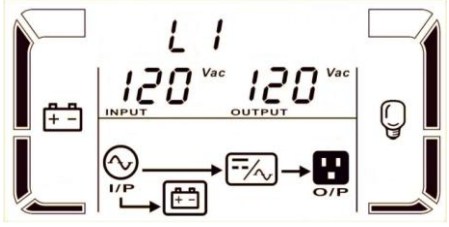
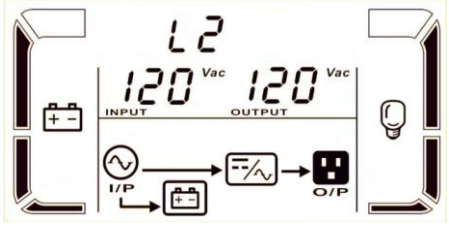
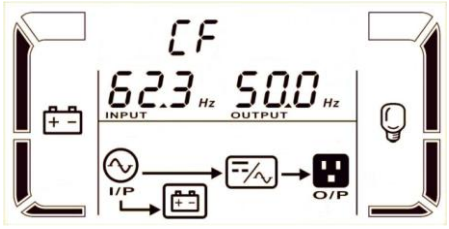
Interface	Setting
	Parameter 2: you may choose **Add** or **Sub** to adjust inverter2 voltage **Parameter 3:** the voltage range is from 0V to 9.9V, the default value is 0V.

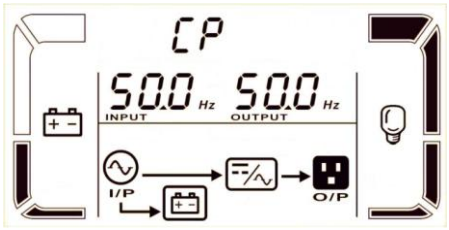
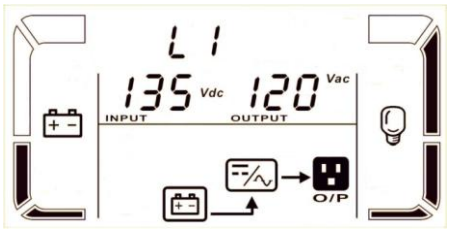
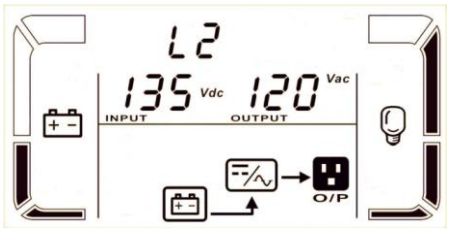
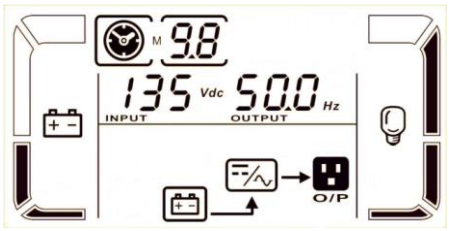
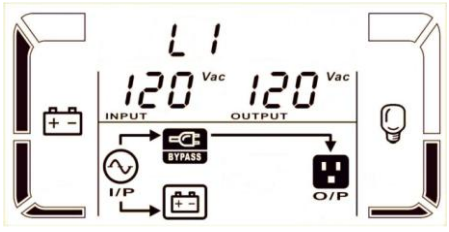
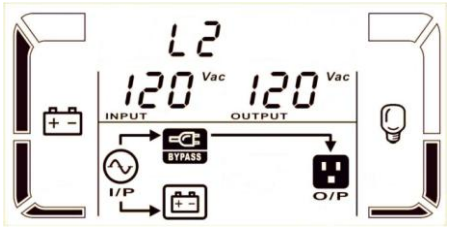
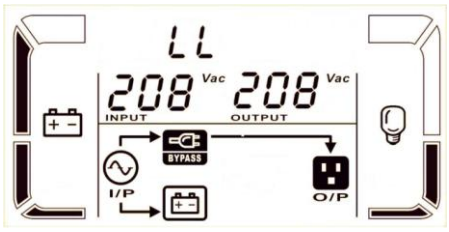
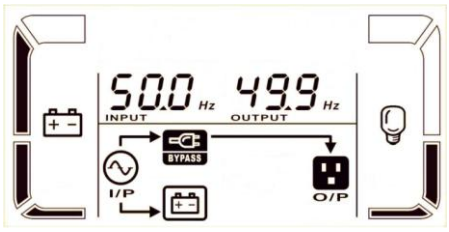
3-7. Operating Mode/Status Description

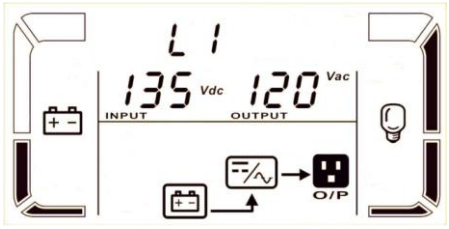
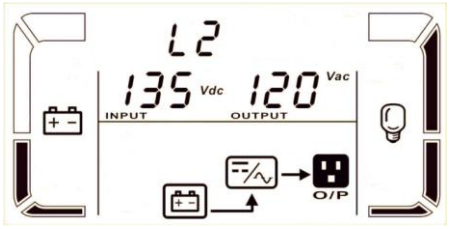
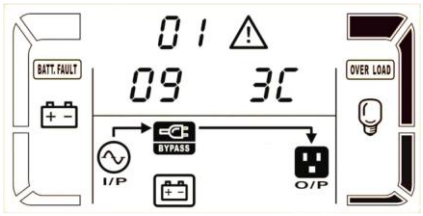
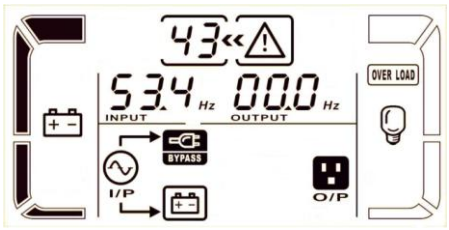
Following table shows LCD display for operating modes and status.

Note: If the UPS is in normal operation, it will show four screens one by one including input/output information, which represents neutral voltages in 2 phase lines (L1, L2), line to line voltages (LL) and frequencies in turns.

<table>
<tr><th colspan="3">Operating mode/status</th></tr>
<tr><td rowspan="2">UPS Power On</td><td>Description</td><td colspan="2">When UPS is powered on, it will enter into this mode for a few seconds for initializing the CPU and system.</td></tr>
<tr><td>LCD display</td><td colspan="2"> 
</td></tr>
<tr><td rowspan="3">No-output mode</td><td>Description</td><td colspan="2">When Line is out of acceptable range or bypass is disabled (or forbidden), UPS will enter into no-output mode if powering on or turning off the UPS. It means the UPS has no output. Alarm beeps every two minutes.</td></tr>
<tr><td rowspan="2">LCD display</td><td> 
</td><td> 
</td></tr>
<tr><td> 
</td><td>
</td></tr>
</table>

<table>
<tr><td rowspan="3">AC mode</td><td>Description</td><td colspan="2">When the input voltage is within acceptable range, UPS will provide pure and stable AC power to output. The UPS will also charge the battery at AC mode.</td></tr>
<tr><td rowspan="2">LCD display</td><td> 
</td><td> 
</td></tr>
<tr><td>
</td><td> 
</td></tr>
<tr><td rowspan="3">ECO mode</td><td>Description</td><td colspan="2">When the input voltage is within voltage regulation range and ECO mode is enabled, UPS will bypass voltage to output for energy saving.</td></tr>
<tr><td rowspan="2">LCD display</td><td> 
</td><td> 
</td></tr>
<tr><td>
</td><td> 
</td></tr>
<tr><td rowspan="3">CVCF mode</td><td>Description</td><td colspan="2">When the output frequency is set to “CF”, the inverter will generate constant frequency (50 Hz or 60 Hz). The UPS will have no bypass output but will still charge battery under this mode.</td></tr>
<tr><td rowspan="2">LCD display</td><td> 
</td><td> 
</td></tr>
<tr><td>
</td><td> 
</td></tr>
</table>

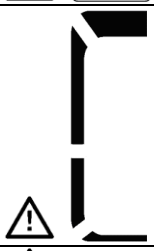
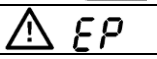
CP status	Description	When output phase angle is set to be constant with 0/120/180/240, the UPS will display "CP". In this status, the UPS could accept the input phase angle different from the setting value. So, there will be no bypass output in this status.
	LCD display	
Battery mode	Description	When the input voltage or frequency is beyond the acceptable range or power failure, UPS will backup power from battery and alarm will beep every 4 seconds.
	LCD display	  
Bypass mode	Description	When input voltage is within acceptable range and bypass is enabled, turn off the UPS and it will enter Bypass mode. Alarm beeps every two minutes.
	LCD display	   
Battery Test	Description	When UPS is in AC mode or CVCF mode, press "Test" key for more than 0.5s. Then the UPS will beep once and start "Battery Test". The line between I/P and inverter icons will blink to remind users. This operation is used to check the battery status.

	LCD display	 
Warning status	Description	If some errors occur in the UPS (but it is still running normally), it will show one more screen to represent the warning situation. In the warning screen, the icon ⚠ will be flashing. It can show up to 3 error codes and each code indicates one error. You can find the code meaning in the warning code table.
	LCD display	
Fault status	Description	When fault occurs in UPS, the inverter will be blocked. It will display fault code in screen, and the icon ⚠ will illuminate. You can find the code meaning in the fault code table.
	LCD display	

3-8. Fault Code

Fault code	Fault event	Icon	Fault code	Fault event	Icon
01	Bus start failure	None	17	L1-L2 Inverter output (line to line) short circuited	SHORT
02	Bus over	None	1A	L1 negative power fault	None
03	Bus under	None	1B	L2 negative power fault	None
04	Bus unbalance	None	21	Battery SCR short circuited	None
06	Converter over current	None	24	Inverter relay short circuited	None
11	Inverter soft start failure	None	29	Battery fuse broken in Battery mode	None
12	High inverter voltage	None	41	Over temperature	None
13	Low inverter voltage	None	43	Overload	OVER LOAD
14	L1 Inverter output short circuited	SHORT	46	UPS model abnormal	None
15	L2 Inverter output short circuited	SHORT			

3-9. Warning Indicator

Warning	Icon (flashing)	Alarm
Battery low		Beeping every second
Overload		Beeping twice every second
Battery unconnected		Beeping every second
Over charge		Beeping every second
EPO enable		Beeping every second
Fan failure/Over temperature		Beeping every second
Charger failure		Beeping every second
I/P fuse broken		Beeping every second
Overload 3 times in 30min		Beeping every second

3-10.Warning Code

Warning code	Warning event	Warning code	Warning event
01	Battery unconnected	10	L1 IP fuse broken
02	IP Neutral loss or IP L2 fuse broken	11	L2 IP fuse broken
07	Battery over charge	33	Locked in bypass after overload 3 times in 30min
08	Low battery	34	Converter current unbalance
09	Overload	35	Battery fuse broken
0A	Fan failure	36	Inverter inter-current unbalance
0B	EPO enable	39	Input phase error
0D	Over temperature	3A	Cover of maintain switch is open
0E	Charger failure	3C	Utility extremely unbalanced

4. Trouble Shooting

If the UPS system does not operate correctly, please solve the problem by using the table below.

Symptom	Possible cause	Remedy
No indication and alarm in the front display panel even though the mains is normal.	The AC input power is not connected well.	Check if input cable firmly connected to the mains.
The icon ⚠ and the warning code EP flash on LCD display and alarm beeps every second.	EPO function is enabled and EPO switch is in "OFF" status, or the jumper is open.	Set the circuit in closed position to disable EPO function.
The icon ⚠ and BATT. FAULT flash on LCD display and alarm beeps every second.	The external or internal battery is incorrectly connected.	Check if all batteries are connected well.
The icon ⚠ and OVER LOAD flash on LCD display and alarm beeps twice every second.	UPS is overload.	Remove excess loads from UPS output.
	UPS is overloaded. Devices connected to the UPS are fed directly by the electrical network via the Bypass.	Remove excess loads from UPS output.
	After repetitive overloads, the UPS is locked in the Bypass mode. Connected devices are fed directly by the mains.	Remove excess loads from UPS output first. Then shut down the UPS and restart it.
Fault code is shown as 43. The icon OVER LOAD lights on LCD display and alarm beeps continuously.	UPS is overload too long and becomes fault. Then UPS shut down automatically.	Remove excess loads from UPS output and restart it.
Fault code is shown as 14, 15, or 17. The icon SHORT lights on LCD display, and alarm beeps continuously.	The UPS shut down automatically because short circuit occurs on the UPS output.	Check output wiring and if connected devices are in short circuit status.
Other fault codes are shown on LCD display and alarm beeps continuously.	A UPS internal fault has occurred.	Contact your dealer
Battery backup time is shorter than nominal value	Batteries are not fully charged	Charge the batteries for at least 7 hours and then check capacity. If the problem still persists, consult your dealer.
	Batteries defect	Contact your dealer to replace the battery.
The icon ⚠ and flash on LCD display and alarm beeps every second.	Fan is locked or not working; or the UPS temperature is too high.	Check fans and notify dealer.

Symptom	Possible cause	Remedy
The warning code 02 is shown and the icon ⚠ flashes on LCD. The alarm beeps every second.	The input neutral wire is disconnected.	Check and fix the input neutral connection. If the connection is ok and the alarm is still displaying, please refer to the LCD setting section to enter the "neutral loss detection" menu. If "CHE" is displayed in the parameter 3, please press the "Enter" key to make the "CHE" flash and press the "Enter" key again to mute the UPS. If the alarm still exists, please check the second phase input fuse.
	The second phase input fuse is broken.	Replace the fuse.

5. Storage and Maintenance

5-1. Storage

Before storing, charge the UPS at least 7 hours. Store the UPS covered and upright in a cool, dry location. During storage, recharge the battery in accordance with the following table:

Storage Temperature	Recharge Frequency	Charging Duration
-25°C - 40°C	Every 3 months	1-2 hours
40°C - 45°C	Every 2 months	1-2 hours

5-2. Maintenance

The UPS system operates with hazardous voltages. Repairs may be carried out only by qualified maintenance personnel.

Even after the unit is disconnected from the mains, components inside the UPS system are still connected to the battery packs which are potentially dangerous.

Before carrying out any kind of service and/or maintenance, disconnect the batteries and verify that no current is present and no hazardous voltage exists in the terminals of high capability capacitor such as BUS-capacitors.

Only persons are adequately familiar with batteries and with the required precautionary measures may replace batteries and supervise operations. Unauthorized persons must be kept well away from the batteries.

Verify that no voltage between the battery terminals and the ground is present before maintenance or repair. In this product, the battery circuit is not isolated from the input voltage. Hazardous voltages may occur between the battery terminals and the ground.

Batteries may cause electric shock and have a high short-circuit current. Please remove all wristwatches, rings and other metal personal objects before maintenance or repair, and only use tools with insulated grips and handles for maintaining or repairing.

When replace the batteries, install the same number and same type of batteries.

Do not attempt to dispose of batteries by burning them. This could cause battery explosion. The batteries must be rightly deposed according to local regulation.

Do not open or destroy batteries. Escaping electrolyte can cause injury to the skin and eyes. It may be toxic.

Please replace the fuse only with the same type and amperage in order to avoid fire hazards.

Do not disassemble the UPS system.

6. Specifications

MODEL		10K	10KL	6K	6KL
CAPACITY*		10000VA / 8000W		6000VA / 4800W	
INPUT					
Voltage Range	Low Loss	60 VAC(L-N) ± 3 % at 50% Load 80 VAC(L-N) ± 3 % at 100% Load			
	Low Comeback	Low Loss Voltage + 5V			
	High Loss	150 VAC(L-N) ± 3 % at 50% Load 140 VAC(L-N) ± 3 % at 100% Load			
	High Comeback	High Loss Voltage - 5V			
Frequency Range		46Hz ~ 54 Hz @ 50Hz system 56Hz ~ 64 Hz @ 60Hz system			
Phase		L1 + L2 + Neutral + Ground			
Power Factor		≧ 0.99 at 100% Load			
OUTPUT					
Output voltage		100/110/115/120/127VAC			
AC Voltage Regulation		± 1%			
Frequency Range (Synchronized Range)		46Hz ~ 54 Hz @ 50Hz system 56Hz ~ 64 Hz @ 60Hz system			
Frequency Range (Batt. Mode)		50 Hz ± 0.1 Hz or 60Hz ± 0.1 Hz			
Phase		L1 + L2 + Neutral + Ground			
Overload	AC mode	100%~110%: 10min 110%~130%: 1min >130% : 1sec			
	Battery mode	100%~110%: 30sec 110%~130%: 10sec >130% : 1sec			
Current Crest Ratio		3:1 max			
Harmonic Distortion		≦ 2 % @ 100% Linear Load; ≦ 5 % @ 100% Non-linear Load			
Transfer Time	Line←→Battery	0 ms			
	Inverter←→Bypass	0 ms			
	Inverter←→ECO	<10 ms			
EFFICIENCY					
AC Mode		> 89%			
Battery Mode		> 85%			
BATTERY					
Standard Model	Type & Numbers	12 V /9 Ah x 10pcs x 2strings		12 V /7 Ah x 10pcs x 2strings	
	Recharge Time	7 hours recover to 90% capacity		5 hours recover to 90% capacity	
	Charging Current	2.0A ± 10% (max.)			
	Charging Voltage	13.65VDC ± 1% /battery			
Long-run Model	Type	Depending on applications			
	Numbers	10pcs（if each battery is 12V）			
	Charging Current	8.0A± 10% (max.)			
	Charging Voltage	13.65VDC ± 1% /battery			
PHYSICAL					
Outline	Dimension, D X W X H	592 x 250 x 826	592 x 250 x 576	592 x 250 x 576	
	Net Weight (kgs)	100	38	79	28
Packaging	Dimension, D X W X H	700 x 385 x 1071	700 x 385 x 815	700 x 385 x 815	690 x 370 x 670
	Net Weight (kgs)	109	45	86	31
ENVIRONMENT					
Operation Temperature		0 ~ 40°C (the battery life will down when > 25°C)			
Operation Humidity		<95 % and non-condensing			
Operation Altitude**		<1000m			
Acoustic Noise Level		Less than 60dB @ 1 Meter		Less than 60dB @ 1 Meter	
MANAGEMENT					
Smart RS-232 or USB		Supports Windows® 2000/2003/XP/Vista/2008, Windows® 7, Linux, Unix, and MAC			
Optional SNMP		Power management from SNMP manager and web browser			

* Derate capacity to 60% of capacity in CVCF mode and to 90% when the output voltage is adjusted to 100VAC..
**If the UPS is installed or used in a place where the altitude is above than 1000m, the output power must be derated one percent per 100m.
***Product specifications are subject to change without further notice.